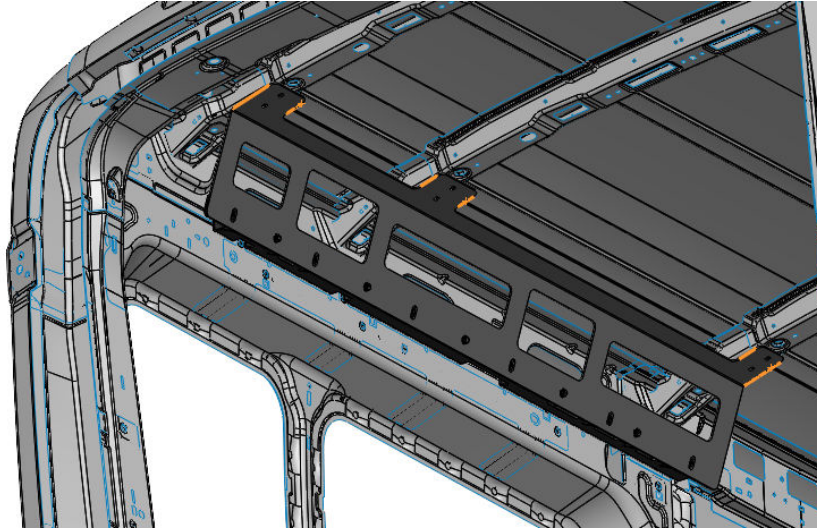
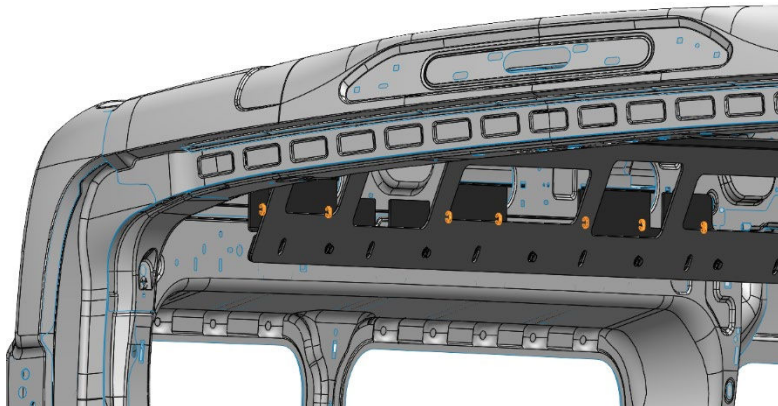


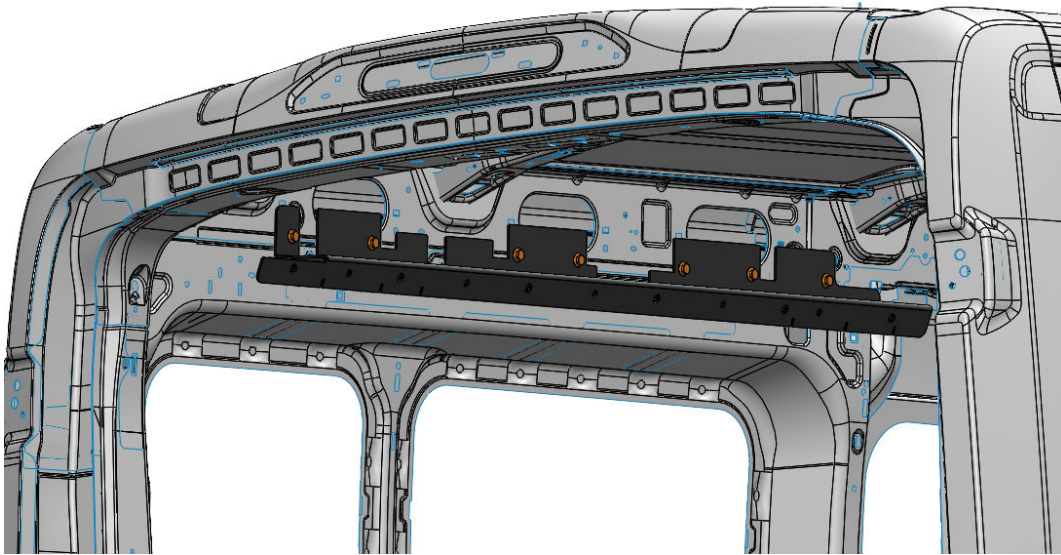
- Using five HF25200758 (1/4-20 X 0.75 HEX HEAD FLANGE BOLT) loosely bolt TMTSBDS-P1 (TRANSIT MEDIUM TOP SHOULDER BRACKET OUTER PLATE) onto TMTSBDS-G02 (TRANSIT 140 MED TOP SHOULDER BRACKET INNER WELDEMENT) as shown.



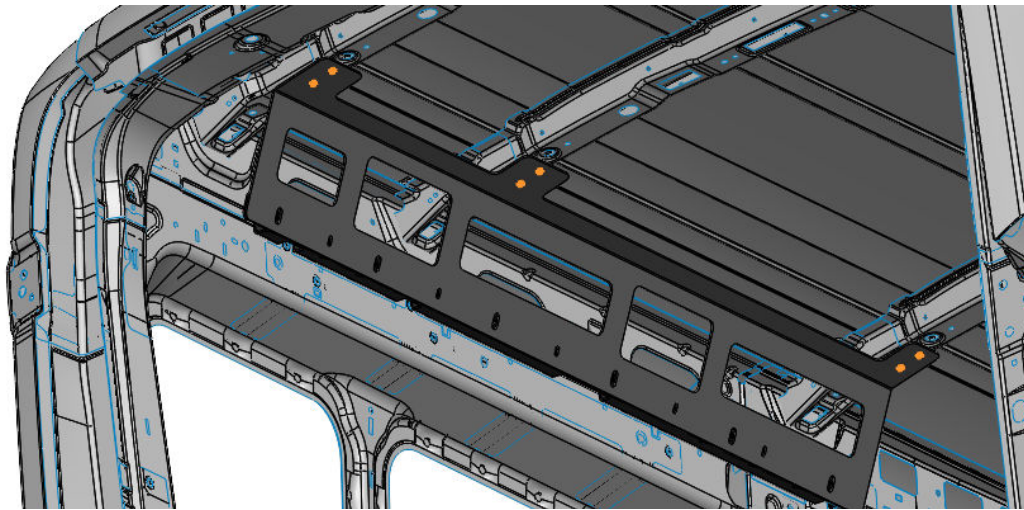
- Next hold the assembly up into the chassis as shown . Make sure to line the orange highlight edges up to the roof cross rail as shown.



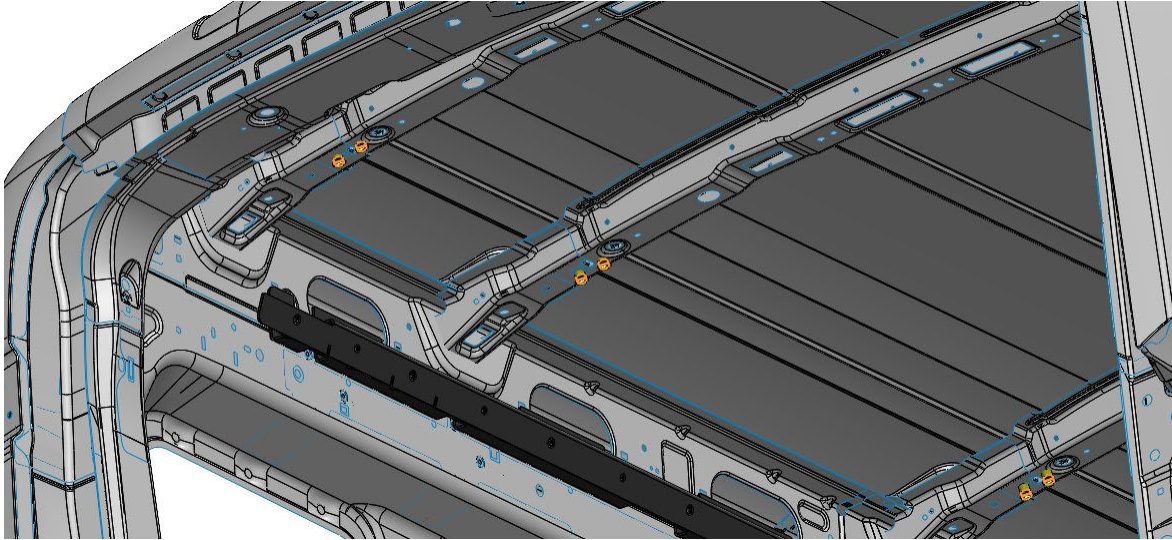
- Now mark the seven slotted holes highlighted in orange. Next remove the assembly and drill all seven holes using a 1/2 in drill bit ( deburr and rustproof after).



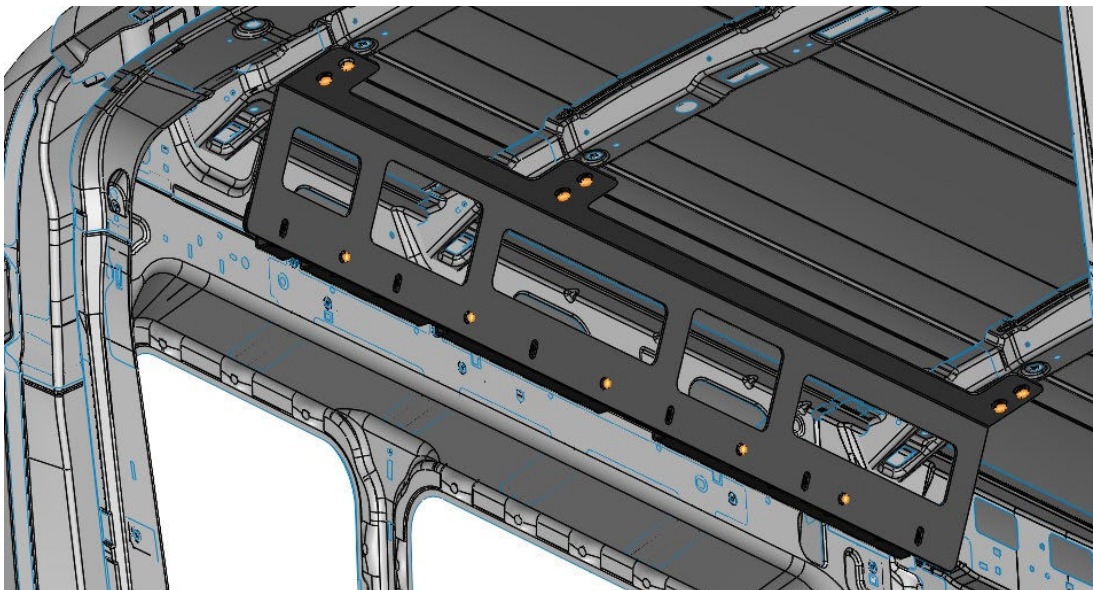
- Using seven HF3816100Z (Hex Flange Bolt, 3/8"-16 x 1") and seven HF3716SRZN (Hex Flange Nut, 3/8"-16 Serrated) Bolt TMTSBDS-G02 (TRANSIT 140 MED TOP SHOULDER BRACKET INNER WELDEMENT) onto the chassis as shown



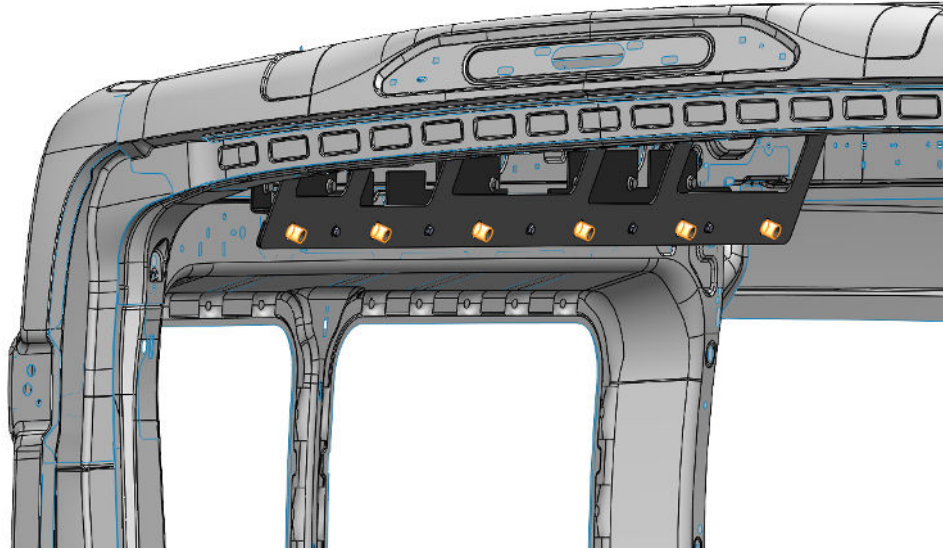
- Now hold up TMTSBDS-P1 (TRANSIT MEDIUM TOP SHOULDER BRACKET OUTER PLATE) onto the assembly as shown and mark the six holes highlighted orange.



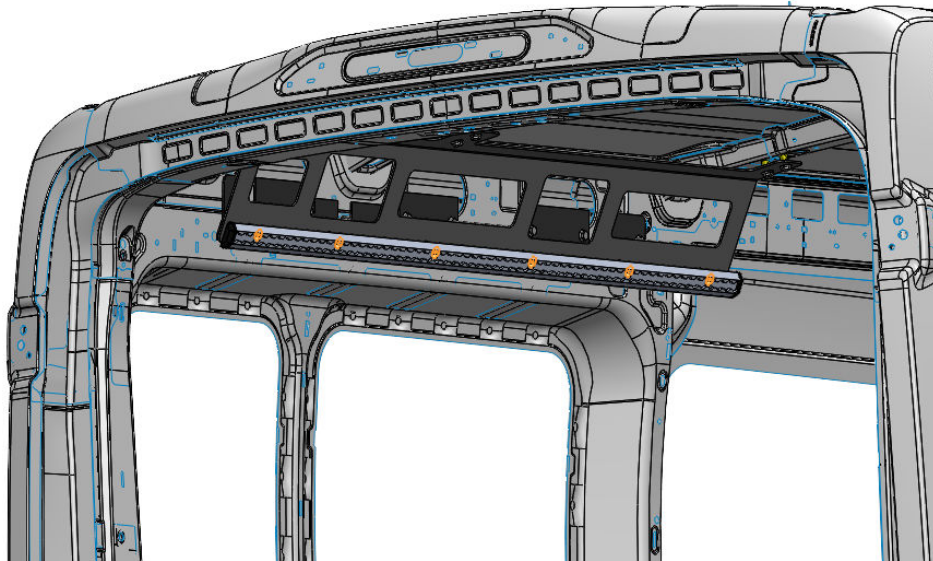
- Drill the six marked hole using a 17/32" drill bit and install six RNR371669 ( Rivet Nut, 3/8-16 x .680) . **Be sure the reinstall the factory HVAC tube and plug the side air bag back in before the next step.**



- Next using eleven HF3816100Z (Hex Flange Bolt, 3/8"-16 x 1") install TMTSBDS-P1 (TRANSIT MEDIUM TOP SHOULDER BRACKET OUTER PLATE) onto the assembly as shown. **Before the Next step the factory headliner will need to be reinstalled.**



- Locate the six mounting holes highlighted and cut a  $\frac{3}{4}$ " hole in the headliner. Then slide six TMTSBDS-P5 (TRANSIT MED. TOP SHOULDER BELT BRACKET SPACER TUBE) into the holes.



- Now using six FHSS371620 (Flat Hd Socket Screw, 3/8"-16x2") mount the L-Track as shown.